



19802 G. H. Circle Waller, TX 77484  
(936) 372-5858 (800) 733-3535 (936) 372-1341 fax

Date: 8-1-16

RE: Product Analysis

PRODUCT: Sgt. Pepperoni's 16" 51% Whole Grain Rolled Edge - Bake to Rise Pepperoni Pizza,  
With Self Rising Dough

PRODUCT CODE #: SP164RW

1-8 piece cut portion of the Sgt. Pepperoni's 16" 51% Whole Grain Rolled Edge Bake to Rise Pepperoni Pizza #SP164RW provides: 2 oz equivalent M/MA, 3 oz equivalent grains and 1/8 c. red/orange Vegetable.

I certify that the above information is true and correct and that a 6.75 ounce serving (1/8 slice of 16" pizza) of the above product (ready for serving) contains 2 oz of equivalent meat/meat alternate, 3 oz equivalent grains and 1/8 cup red/orange Vegetable when prepared according to directions.

ALPHA FOODS CO.

*George A. Sarandos*

George A. Sarandos  
CEO



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**SGT. PEPPERONI'S 16"**  
**51% WHOLE GRAIN - ROLLED EDGE**  
**BAKE TO RISE – PEPPERONI PIZZA**  
**SP164RW**

<b>Nutrition Facts</b>	
Serving Size 1 slice (191g)	
Servings Per Container 8	
<b>Amount Per Serving</b>	
<b>Calories</b> 450	Calories from Fat 170
% Daily Value*	
<b>Total Fat</b> 19g	<b>30%</b>
Saturated Fat 9g	<b>44%</b>
<i>Trans</i> Fat 0g	
<b>Cholesterol</b> 35mg	<b>12%</b>
<b>Sodium</b> 650mg	<b>27%</b>
<b>Total Carbohydrate</b> 47g	<b>16%</b>
Dietary Fiber 4g	<b>15%</b>
Sugars 8g	
<b>Protein</b> 25g	<b>50%</b>
Vitamin A 10%	• Vitamin C 10%
Calcium 40%	• Iron 15%
* Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.	
	Calories 2,000 2,500
Total Fat	Less than 65g 80g
Sat Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Total Carbohydrate	300g 375g
Dietary Fiber	25g 30g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

Nov 10 2011  
 Updated 7-1-14

**SGT. PEPPERONI'S®**  
Superior Quality Pizza

**16" PEPPERONI PIZZA**

with Whole Grain,  
Self Rising Dough

**SP164RW**

**KEEP FROZEN**

9/54 oz. Pizzas

Net Wt. 30.38 lbs.

14351



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**SGT. PEPPERONI'S®**  
Superior Quality Pizza

**16" PEPPERONI PIZZA with Whole Grain, Self Rising Dough**

**INGREDIENTS:** CRUST: Water, White Whole Wheat Flour, Enriched Flour (enriched flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid, malted barley flour), Soybean Oil, Sugar, Wheat Protein Isolate (wheat gluten, phosphate, lactic acid, sulfite), Yeast, Dough Conditioner (diacetyl tartaric acid ester of mono and diglycerides, wheat gluten, sugar, dextrose, wheat flour, guar gum, active malt flour, calcium pyrophosphate, lecithin, ascorbic acid, enzymes), Vital Wheat Gluten, Dry Honey Powder, Double Acting Baking Powder (sodium acid pyrophosphate, sodium bicarbonate, corn starch, monocalcium phosphate), Vegetable Shortening (palm oil, soy lecithin with citric acid as a preservative), Corn Meal, Orange Juice (Concentrated Orange Juice), L-Cysteine 40. CHEESE: Low Moisture Part-Skim Mozzarella Cheese (pasteurized part-skim milk, cheese cultures, salt, enzymes). SAUCE: Tomatoes Ground in Puree, Concentrated Crushed Tomatoes, Water, Italian Seasoning (sugar, granulated garlic, salt, oregano, granulated onion, basil, black pepper, red pepper, parsley flakes), Food Starch Modified. PEPPERONI: Pork, Beef, Salt, Spices, Dextrose, Seasoning (oleoresin of paprika, natural spice extractives, BHA, BHT, citric acid), Lactic Acid Starter Culture, Sodium Nitrite. CONTAINS: MILK, WHEAT and SOY.

**BAKING INSTRUCTIONS:** For best results, COMPLETELY THAW THE PIZZA before baking by placing each pizza on a parchment lined baking tray or pizza screen. For best results, bake on pizza screen. ALLOW 2 HOURS FOR THAWING. Keep pizzas covered while thawing. Preheat oven. For convection oven rotate pizza halfway through baking time for even baking. Pizza is baked when the cheese is melted and the edge of the crust is golden brown. Oven temperatures and cook times may vary.

Thawed Pizza: Convection Oven, 435 F 7 to 10 minutes. Conveyor Oven, 400 F 7 to 8 minutes. Frozen Pizza: Conveyor Oven, 425 F 7 to 8 minutes

For Food Safety and Quality, Follow Baking Instructions.  
Cook to internal temperature of 165 degrees F prior to serving.

**SP164RW**

9/54 oz. Pizzas

Net Wt. 30.38 lbs.

**INSTITUTIONAL USE ONLY**  
**KEEP FROZEN**



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U.S.  
INSPECTED  
AND PASSED BY  
DEPARTMENT OF  
AGRICULTURE  
Est. 00654

Manufactured by: Alpha Foods Co. Waller, TX 77484